



Before you attempt to prep, grind or paint this part, please clean the part with hot soapy water and a chemical cleaning removal agent. We recommend a product made by "One Choice" SU4901 or SU902. This step needs to be completed or you are grinding the molding agent directly into the part.

Horn Cover Installation Instructions

1. Drill holes in the DBC horn cover then, rough the surface for retention. (See Picture A)
2. Rough up the inside of the DBC horn cover before AND after paint for retention. (See Picture B)
3. Use Epoxy, JB Quick weld or whatever adhesive product you desire. Press HD horn cover together with DBC's horn cover. Wait for it to cure. As seen in pictures C.

****WE RECOMMEND YOU STRENGTHEN THE WELDS ON THE FACTORY HORN COVER****

A.



B.



C.

